## ACHARYA INSTITUTE OF TECHNOLOGY Bangalore - 560090

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## Third Semester B.E. Degree Examination, Dec.2016/Jan.2017 **Mechanical Measurements & Metrology**

Time: 3 hrs.

Max. Marks: 80

Note: Answer FIVE full questions, choosing one full question from each module.

Module-1

- 1 Draw a block diagram of a generalized measurement system. Explain the function performed by each element. (10 Marks)
  - What are the different sources of errors in measurement? Explain in brief.

(06 Marks)

- OR
- Explain the following with neat sketches:
  - Imperial standard yard. (i)

International prototype metre. (ii)

b. Four length bars A, B, C and D each having a basic length 125 mm, are to be calibrated using a calibrated length bar of 500 mm basic length. The 500 mm bar has an actual length of 499.9991 mm. Also it was found that  $L_A + 0.0001$  mm,  $L_C = L_A + 0.0005$  mm,

 $L_{\rm D} = L_{\rm A} - 0.0002 \, \text{mm} \text{ and } L_{\rm A} + L_{\rm B} + L_{\rm C} + L_{\rm D}$ Determine L<sub>A</sub>, L<sub>B</sub>, L<sub>C</sub> and L<sub>D</sub>.

 $L + 0.0003 \, mm$ 

(08 Marks)

Module-2

a. Explain the mechanism of sigma comparator with a neat sketch.

(08 Marks)

b. Explain the working principle of linear variable differential transformer with a neat sketch. (08 Marks)

OR

Describe how the sine bar is used for measuring known angle and Unknown angle.

(08 Marks)

b. Built up the following angles using angle gauges:

(i) 13°18′18″

(ii) 54°36′42″

(08 Marks)

Module-3

- Explain the different types of mechanical detector transducer elements in brief. (08 Marks)
  - Explain the working principle of linear and angular motion potentiometers with neat sketches. (08 Marks)

OR

- Describe hydraulic and magnetic signal transmission systems with neat sketches. (08 Marks)
  - Explain the principle of autocollimator with a neat sketch.

(08 Marks)

Module-4

- Explain the construction and working principle of proving ring with a neat sketch. (08 Marks) (08 Marks)
  - Explain the working principle of hydraulic dynamometer with a neat sketch.

OR

8	a.	Explain the working principle of servo recorders with a neat sketch.	(08 Marks)
	b.	Explain the working principle of cathode ray oscilloscope with a neat sketch.	(08 Marks)
		Module-5	
9	a.	Write a note on:	
		(i) Interchangeability (ii) Selective assembly	(08 Marks)
	b.	Explain hole basis and shaft basis system of fits with neat sketches.	(08 Marks)
		OR	
10	a.	Explain the working principle of McLeod gauge with a neat sketch.	(08 Marks)
	b.	Explain the working principle of optical pyrometer with a neat sketch.	(08 Marks)